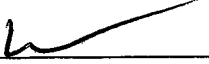


Date: Wednesday, 21/03/2007 1:19:41 PM
 User: Linda Lacelle

Process Sheet

| | |
|---|---|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : 206 GHW ADAPTER |
| Job Number : 31296 | |
| Estimate Number : 10571 | |
| P.O. Number : N/A | Part Number : D206651041 |
| This Issue : 21/03/2007 S.O. No. : N/A | Drawing Number : D206-651 REV. B |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A Type : SMALL /MED FAB | Drawing Revision : B |
| Previous Run : 31296 | Material : N/A |
| Written By :  | Due Date : 30/03/2007 Qty: 30 Um: Each |
| Checked & Approved By : | |
| Comment : Est Rev: F 02.08.14 Re-format KJ | |
| Est Rev: G Removed Purchasing 07-03-21 JLM | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-651-041 CHG001

RS 07.03.20

(30)

2.0

D2692

Spring Pin Clip



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------------|
| 1 | D2692 | Spring pin | M 6207 X 30 |

✓

3.0

D2711

Lock Pin



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 1 | D2711 | Pin | M 25131 |

✓

4.0

AN960JD10

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 120.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------------------------|
| 4 | AN960JD10 | Washer | M 103947 x 16 M 104322 |

✓

ml 07/05/22

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 21/03/2007 1:19:41 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 GHW ADAPTER

Job Number: 31296

Part Number: D206651041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|---------|-------|
| 5.0 | CBL1240 | Cable |
|-----|---------|-------|



Comment: Qty.: 1.7500 f(s)/Unit Total : 52.5000 f(s)

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|-----|----------|-------|---------|
| 21" | CBL-1240 | Cable | M102439 |
|-----|----------|-------|---------|

✓

| | | |
|-----|--------|-------------|
| 6.0 | CBL460 | Loop Sleeve |
|-----|--------|-------------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 120.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|---------|-------------|---------------|
| 4 | CBL-460 | Loop sleeve | M102439 X 107 |
| | | | M103927 X 13 |

✓

| | | |
|-----|-----------|-----|
| 7.0 | MS21042L3 | Nut |
|-----|-----------|-----|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|-----------|-----|---------|
| 2 | MS21042L3 | Nut | M103641 |
|---|-----------|-----|---------|

✓

| | | |
|-----|------------|-------|
| 8.0 | MS27039108 | Screw |
|-----|------------|-------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|--------------|-------|---------|
| 2 | MS27039-1-08 | Screw | M103715 |
|---|--------------|-------|---------|

✓

mlo7/05/22

| | | |
|-----|-------------|-------------------------------|
| 9.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Cut cable CBL-1240 in half (10.5" each) Remove 2.25" of sleeve from each end of cable CBL-1240

2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open)

3-Install Lanyard D2690-8 (from open end) into pin D2711 and assemble screw, washer and nut as per Dwg D206-651.

4-Install Lanyard D2690-8 into spring pin D2692 and assemble screw, washer and nut at other loop as per Dwg D206-651.

X30

mlo7/05/22

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 09/05/2014

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 21/03/2007 1:19:41 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 GHW ADAPTER

Job Number: 31296

Part Number: D206651041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/24 (30)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-651-041 CHG001

Location: _____

PPP Rev: _____

CP 07/05/24 (30)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SB 07/05/24 (30)

Job Completion



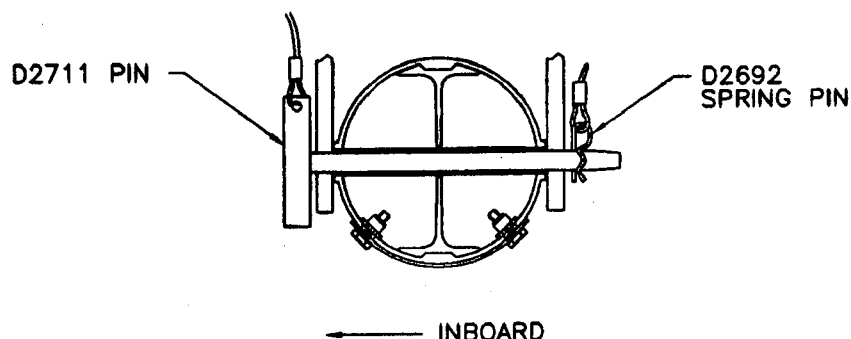
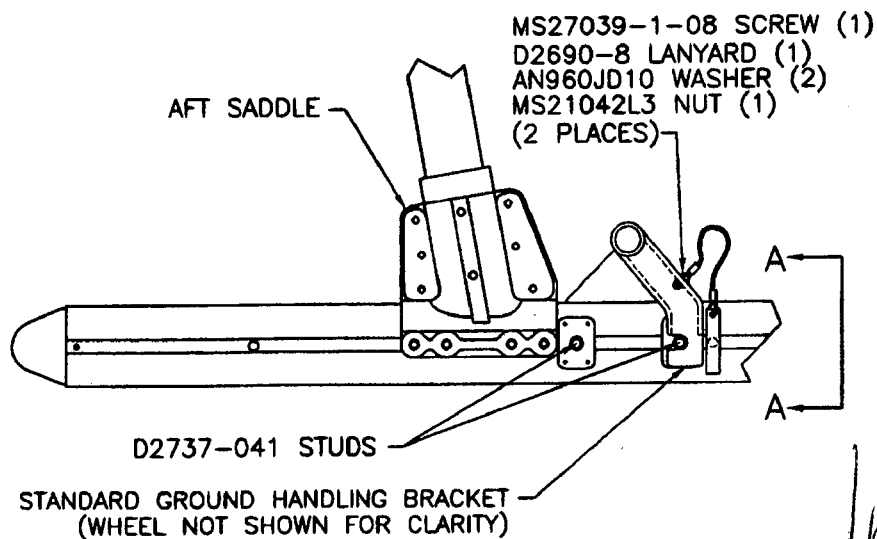
CP 07/05/24

DART

| | | | |
|----------------------|-----------------------|--|------------------------|
| DESIGN <i>MM</i> | DRAWN BY <i>MM</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>KE</i> | APPROVED <i>JS</i> | DRAWING NO. D206-651 | REV. B SHEET 1 OF 1 |
| DATE 98.01.27 | | TITLE GND. HANDLING WHEEL (GHW) INST. | SCALE NTS |
| A | 97.11.03 | NEW ISSUE | |
| B | 98.01.27 | D2688 REPLACED BY D2737-041 | |

TO ADAPT STANDARD BELL GROUND HANDLING WHEELS TO DART 206A/B SKIDTUBES:

1. ATTACH D2711 PIN AND D2692 SPRING PIN TO THE GROUND HANDLING BRACKET BY DRILLING $\phi 0.191$ HOLES IN THE FWD FACE OF THE BRACKET AND USING THE LANDYARDS AND HARDWARE PROVIDED.
2. THE STANDARD BRACKET PICKS UP ON THE STUDS IN FRONT OF THE AFT SADDLE. SLIDE INTO PLACE AND INSTALL THE PIN SUPPLIED TO PREVENT THE UNIT FROM SLIPPING DURING GROUND HANDLING (SEE BELOW).
3. GROUND HANDLE IN THE NORMAL FASHION.
4. REMOVE THE BRACKET FOR FLIGHT. LEAVE THE PINS ATTACHED TO THE BRACKET.



VIEW A-A